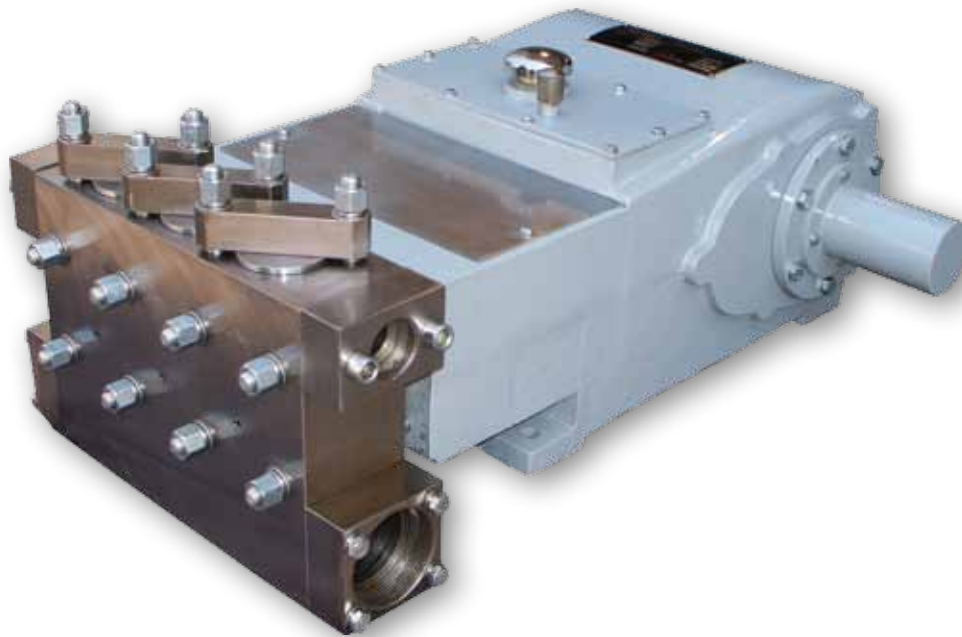




## *Model T25 Triplex Power Pump*

Weatherford's Model T25 is a single-acting triplex plunger pump rated at 23 HP in continuous-duty service and up to 34 HP in intermittent duty. This versatile pump is offered with a variety of material and design options that allow it to be used in a wide range of applications.

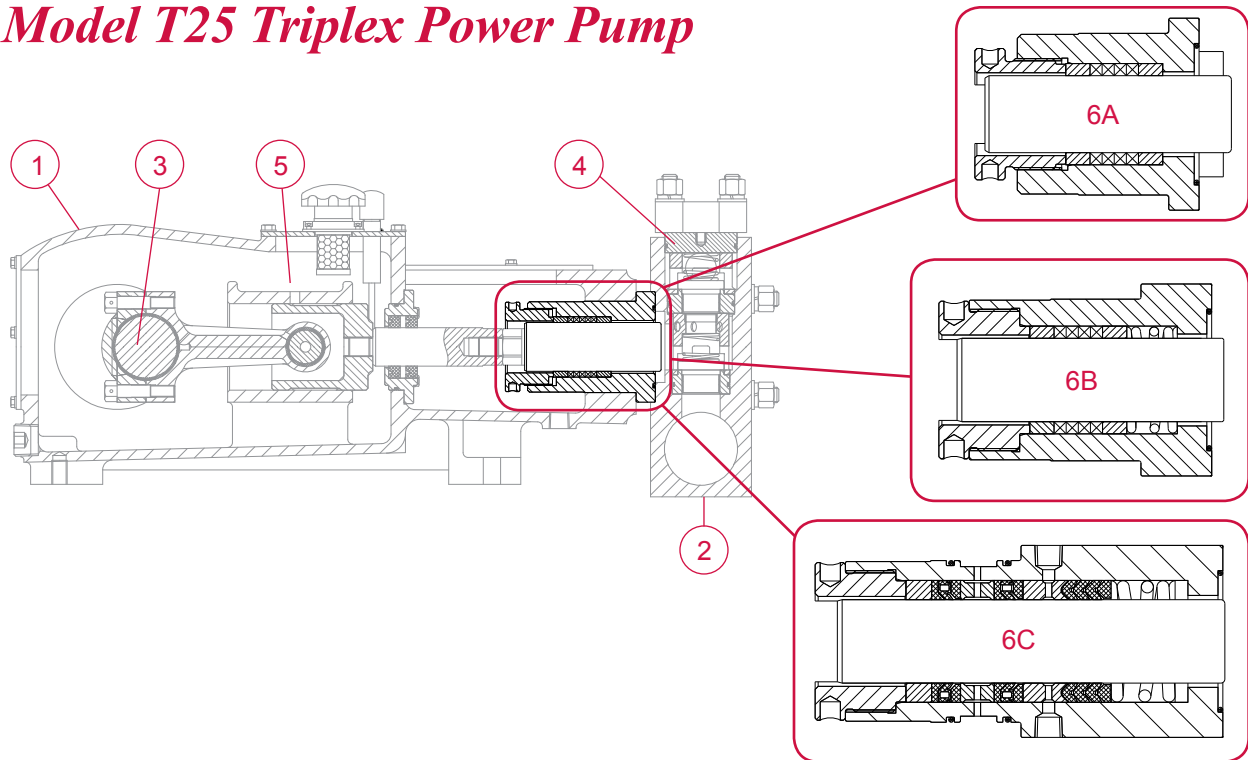


### *Applications*

- Amine gas sweetening
- Ammonia
- Chemical injection
- Core drilling
- Crude transfer
- Detergent and soap slurries
- Dust suppression
- Glycol gas dehydration
- High-pressure washdown
- Horizontal directional drilling
- Hot-oil truck injection
- Hydrostatic testing
- Light hydrocarbon transportation
- Machine tool coolant
- Methanol injection
- Municipal jetting
- Polymer flood
- Produced water disposal
- Pulp and paper
- Reverse osmosis
- Secondary recovery
- Steam boiler feed
- Steel mill descaling
- Water injection



## *Model T25 Triplex Power Pump*



### *Features, Advantages and Benefits*

1. The graphite flake microstructure of the cast iron power frame ensures robust, fatigue-free durability and excellent wear resistance of moving surfaces.
2. All fluid cylinders are made from forged carbon steel, duplex stainless-steel, or nickel-aluminum-bronze material for increased durability and extended life. Cast materials are never used as they are susceptible to internal defects resulting from solidification shrinkage during casting.
3. Critical components—crankshafts, connecting rods, crossheads, and bearings—are comparatively larger than industry-standard components, enabling them to withstand continuous duty service and harsh operating conditions.
4. Stacked valve assemblies use O-ring seals on the seats, allowing easy accessibility for quicker service.
5. The oil trough is designed to evenly lubricate the crossheads and wrist-pin bearings during operation to reduce wear and extend component life. Pump vendors often exclude this critical feature to simplify the design and reduce the cost of the power end.
6. A variety of packing arrangements are available to meet the requirements of any applications:
  - a. Standard, manually adjustable packing.
  - b. Optional spring-loaded packing does not require manual adjustment.
  - c. Optional stuffing box design that minimizes fluid and vapor leakage to atmosphere for critical fluids.



## *Model T25 Triplex Power Pump*

### *Specifications*

#### **Plunger Ratings**

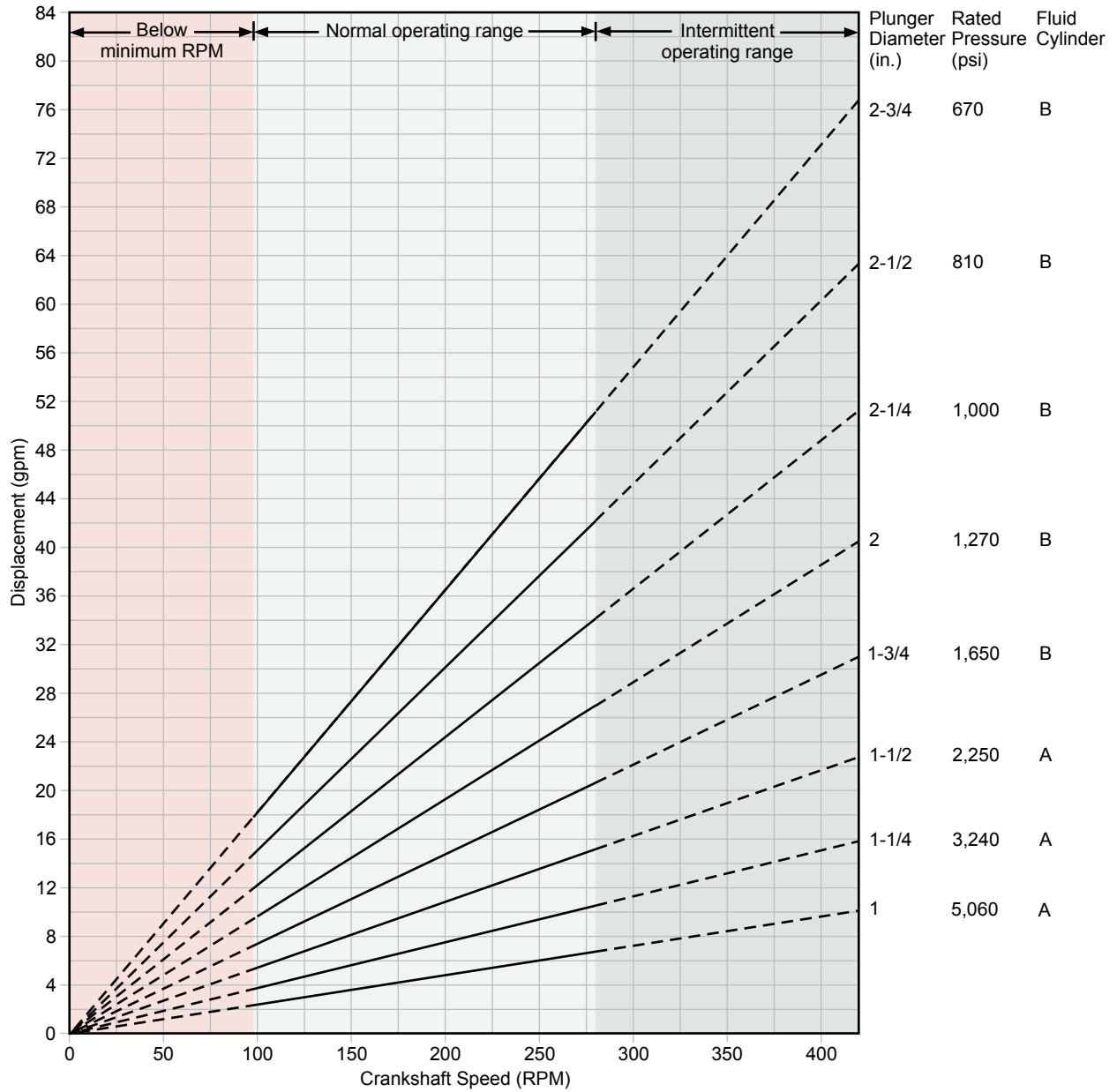
Pump Model	Plunger Size (in./mm)	Displacement (Gal/Rev)	Rated Pressure (psi/MPa)	Rated Capacity (GPM/BPD)		
				Minimum	Continuous	Intermittent
T25A	1.000 25	0.0241	5,060 34.9	2.2 74	6.7 231	10.1 347
	1.250 32	0.0376	3,240 22.3	3.4 116	10.5 361	15.8 542
	1.500 38	0.0542	2,250 15.5	4.9 167	15.2 520	22.8 781
T25B	1.750 44	0.0738	1,650 11.4	6.6 228	20.7 708	31.0 1,063
	2.000 51	0.0964	1,270 9.0	8.7 297	27.0 925	40.5 1,388
	2.250 57	0.1220	1,000 7.0	11.0 376	34.2 1,171	51.2 1,756
	2.500 64	0.1506	810 5.6	13.6 465	42.2 1,446	63.2 2,168
	2.750 70	0.1822	670 4.6	16.4 562	51.0 1,749	76.5 2,624

	Continuous Duty	Intermittent Duty
Rated power (HP)	23	34
Maximum speed (RPM)	280	420
Minimum speed (RPM)	90	

Stroke length (in./mm)	2.36 60
Rated rod load (lb/kg)	3,975 1,803
Weight (lb/kg)	615 289
Oil capacity (qt/L)	8.7 8.2
Maximum fluid temperature (°F/°C)	180 82
Mechanical efficiency	90%

## Model T25 Triplex Power Pump

### Selection Graph

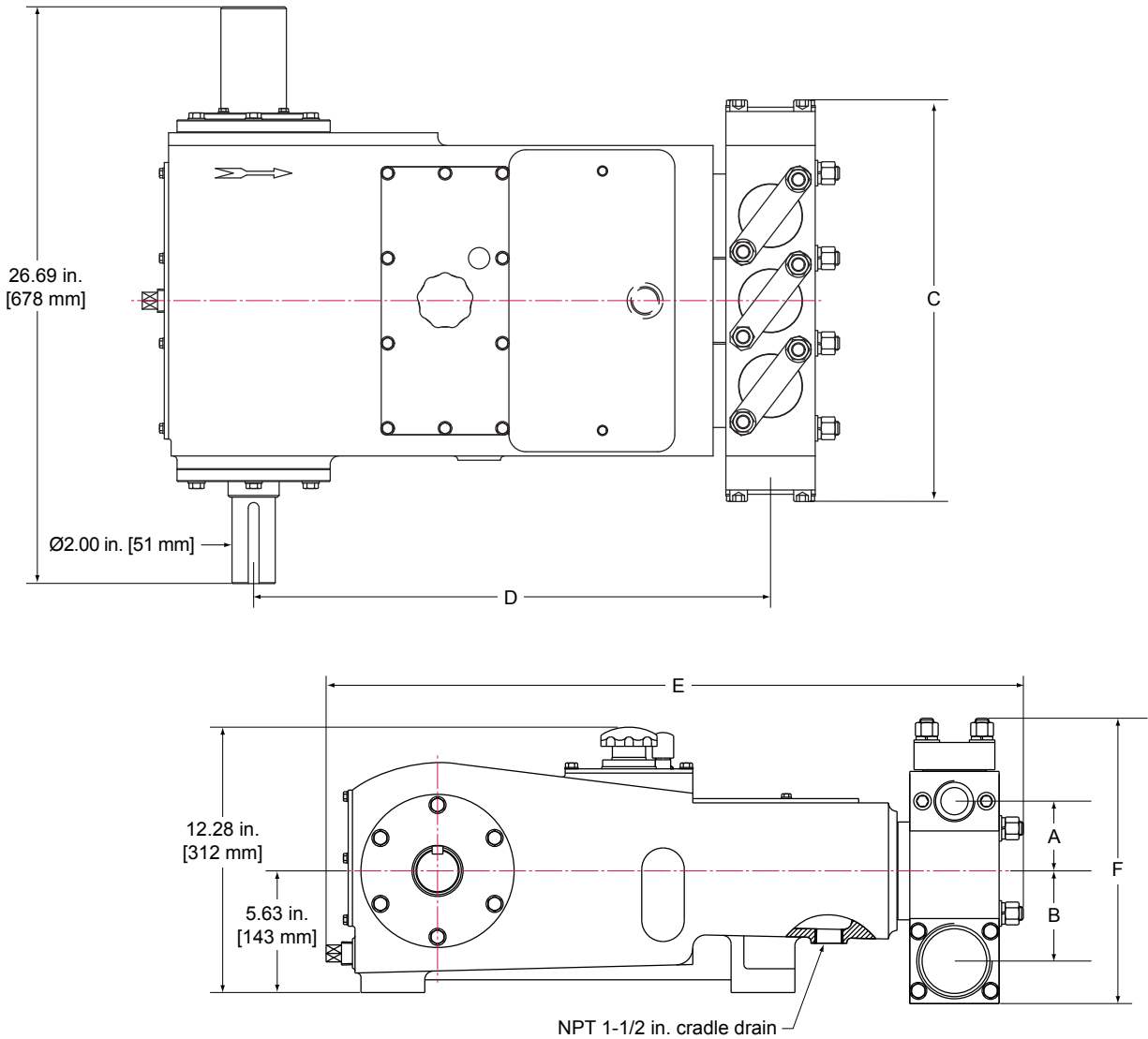


**2.36-in. stroke, maximum rod load 3,975 lb (1,803 kg)**



## Model T25 Triplex Power Pump

### General Dimensions



Pump Model	Flange Connections (in./mm)		Dimensions (in./mm)					
	Discharge Connection Sizes	Suction Connection Sizes	A	B	C	D	E	F
T25A	1 (25.4) NPT	2 (50.8) NPT	2.95	3.66	17.80	23.72	32.05	11.76
T25B	1-1/2 (38.1) NPT	3 (76.2) NPT	75	93	452	602	814	299



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## *Model T25 Triplex Power Pump*

### *Materials of Construction*

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**Fluid Cylinder**—The T25 pump is offered with 4140 carbon steel, 955 nickel-aluminum bronze, and 2205 duplex stainless-steel fluid cylinder materials, as standard, with 420, 304, and 316L stainless-steel materials available on special request.

**Plungers**—Weatherford provides tungsten carbide coated plungers as standard on all versions of the T25 pump. Weatherford can offer optional solid ceramic, or ceramic coated plungers on request for special applications with pumping abrasive or corrosive fluids for superior durability.

**Packing**—Weatherford provides all T25 pumps with braided Teflon®-Kevlar® packing as standard. This versatile packing is suitable for a wide variety of fluids and can work with or without external lubrication in most services. Optional packing styles and materials may be available as options to provide maximum performance and durability for almost any fluid and operating condition.

**Trim Rings**—Trim rings located inside the stuffing box may include throat bushings, lantern glands, follower rings, and adjusting nuts. Weatherford provides bronze trim rings as standard on all pumps; however, optional materials are available to meet the needs of specific fluids. All iron trim rings are offered when pumping amines or fluids that contain H<sub>2</sub>S.

**Seals**—The T25 pump is provided with HNBR O-ring seals as standard. This versatile material is compatible with a wide range of common industrial and oilfield fluids and has excellent temperature and abrasion resistant properties. Weatherford can offer Viton®, Aflas®, and EPDM compounds as options to meet specific fluid compatibility and operating temperature requirements.

#### Special Notes

1. Capacities shown are based on 100% volumetric efficiency. Actual capacities will be lower based on discharge pressure and fluid compressibility.
2. Operating power required by the pump is calculated by the formula:  $HP = (\text{psi} \times \text{gpm}) / 1,543$ , where psi the actual operating pressure in psi units and gpm is the actual pumping capacity in gpm.
3. Maximum operating speeds are listed are based on pumping non-abrasive fluids with viscosities similar to water. Consult Weatherford for operating speed recommendations for viscous or abrasive liquids.
4. Dimensions shown are typical and should not be used for fabrication purposes. Optional flanged connections shown for reference. Inlet and discharge connections can be on either side of the fluid cylinder.
5. Special designs and materials available for operation above 180°F (82°C).
6. API-674 and NACE-compliant designs available on request. Consult Weatherford for specific details and exceptions to these standards.
7. Standard plunger sizes are shown; however, other sizes may be available on request. Consult Weatherford for performance and pressure ratings.
8. Consult Weatherford for assistance with pump selection on applications where actual operating inlet pressures will be greater than 5% of the rated discharge pressure of the pump model selected.

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