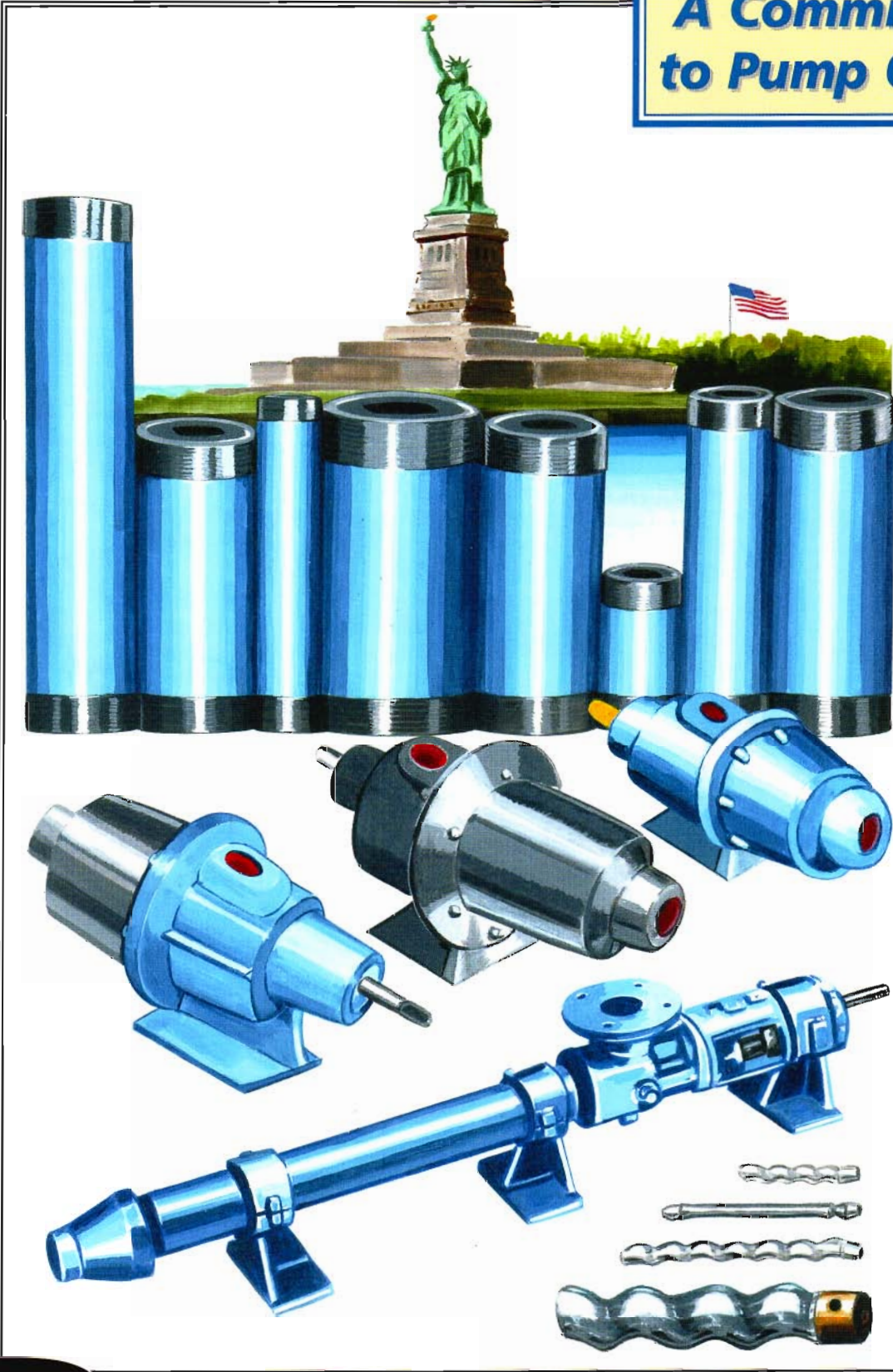


**Liberty Process...
A Commitment
to Pump Quality**



**LIBERTY
PROCESS**

American Pump Series... Your Best Choice in "Wobble" Stator Pumps

Liberty Process is committed to the development and production of manufacturing only high quality pumps that deliver outstanding efficiency and constant reliability for you, our customer.

Backed by over a combined total of fifty years of progressive cavity pump product sales and technical service experience, we are able to offer you the best knowledge and broadest resources available today.

Our pledge... to provide you with the utmost assistance, expertise and products for assurance of achieving maximum performance, dependability and versatility in your pump processing operations.

American Pump Series

You will realize the added benefits of a Liberty Process American Pump Series Progressive Cavity Pump from the very beginning. Not only do you receive the highest quality general purpose pump for both commercial and industrial applications, but also the total support, expertise and resources from our factory-trained sales and service technicians. Our staff will provide you the most effective answer for your pump application needs.

Pumps are available from our inventory for immediate shipment.

A Precision Design

Liberty Process American Pump Series Progressive Cavity Pumps are designed with a singular helical rotor that eccentrically turns within a double-threaded helical stator of twice the pitch length. This unique design feature creates a series of sealed cavities, 180° apart, from suction to discharge. A constant, non-pulsating fluid flow is produced as the opposing cavities empty and fill simultaneously. Identical efficiency is always achieved, without additional attachments, whatever the flow direction or operating position requirement. These self-priming pumps are ideal for abrasive, low or high viscosity, delicate, shear-sensitive, corrosive or insoluble fluids.

Perfect Combinations

The American Pump Series elastomer stator is offered in Buna, Viton, EPDM or Natural Rubber, with a chrome plated stainless steel rotor. They can be tailored to your specific requirements from a choice of 96 standard pump models in various construction materials with capacities to 40 GPM, pressures to 150 PSI and temperatures to 350° F.

For longer life, every Liberty Process American Pump Series Progressive Cavity Pump is constructed with only the highest quality materials and contain separately greased, sealed bearings and a protected universal joint. Closed coupled versions are also available to NEMA C-face motors.

American Pump Series Unique Features

- 6 Pump Sizes up to 40 GPM
- Up to 150 PSI Discharge Pressure
- In Both Cast Iron and Stainless
- Stators: Buna, Viton, EPDM & Natural Rubber
- In Both Long and Closed Coupled Versions
- Many Models to Choose From
- Mechanical Seal or Packing Gland Configurations
- In-Stock Delivery

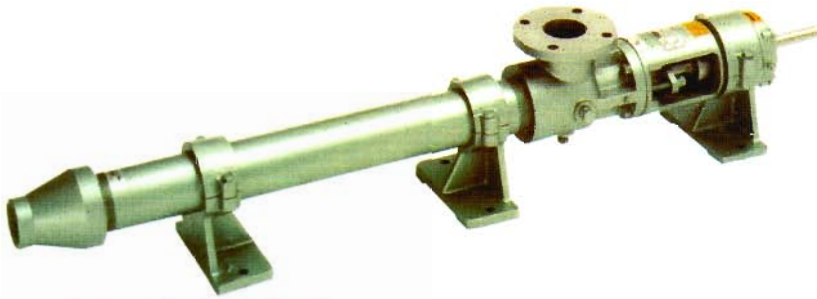


For added abrasion-resistance and increased compression, the innovative elastomeric "wobble" stator is designed to deform slightly and accommodate solid particles in suspension.



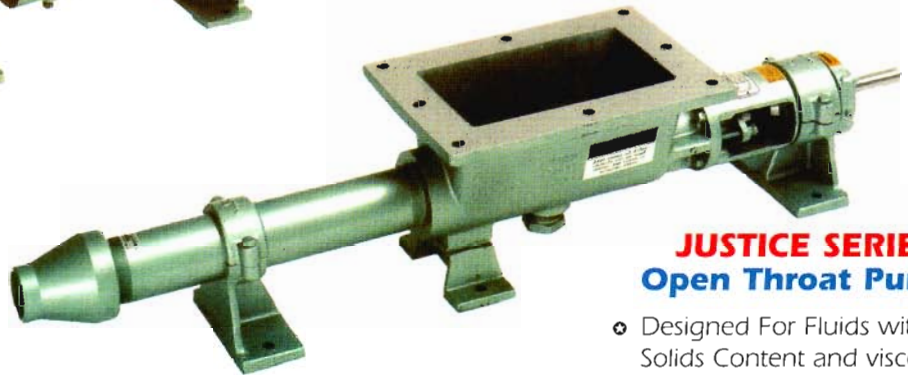
**LIBERTY
PROCESS**

A Wide Selection Engineered For Many Applications



LIBERTY SERIES Standard Flange Pumps

- Easy Maintenance with the Simple Pin-Type Universal Joint Drive Assembly
- Modular Design
- Available in Many Types of Construction Materials
- Capacities to 400 GPM
- Pressures to 450 PSI



JUSTICE SERIES Open Throat Pumps

- Designed For Fluids with High Solids Content and viscosity
- Unobstructed, Wide-Open Suction Hopper Configuration
- Auger Assembly for Positive Feed of Viscous Materials
- Capacities to 440 GPM
- Pressures to 350 PSI



FREEDOM SERIES Sanitary Pumps

- For Ultrapure Applications
- Handles Food, Cosmetics and Pharmaceutical Products
- Contamination-Free, CIP Capabilities Design
- Various Stator Materials Available Meets 3A, USDA, FDA and BISS Sanitation Requirements
- Chrome-Plated Stainless Steel Rotors
- Corrosion Resistant Finishes to 240 grit
- Capacities to 300 GPM
- Pressures to 350 PSI

Engineered Pumps Design Benefits

- Handles Fluid Temperatures to 350° F
- High Pressures Capabilities
- Reversible Rotation
- Suction Lift to 28 FT
- Steady Flows Under Wide NPSH Variations
- Handles Solids up to 1" Diameter
- Easy, On-Site Maintenance
- Complete Seal Flush Systems
- Complete Pump Systems



Every Liberty Process Series Progressive Cavity Pump is manufactured to meet maximum operation efficiency and performance. No matter which innovative feature you may choose from the wide available selection, rest assured of your total satisfaction in the many pump benefits and economics you will receive. All pumps are made under ISO 9001 quality and performance tested.